

ER70S-6 MIG WIRE



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ER70S-6 mild steel GMAW (MIG) alloy is a general purpose welding alloy for fabrication of mild steel and contains more deoxidizers than ER70S-3. Usually used with 75/25 (Argon/Carbon Dioxide) shielding gas or with higher contents of Argon, such as 90/10. It can also be used with 100% Carbon dioxide.

FEATURES

- Contains silicon and manganese as deoxidizers
- The deoxidizers provide better wetting, giving a flatter bead shape and the capability of faster travel speeds
- Used for single pass and multiple pass on steels where rusty and dirty surfaces are not cleaned before welding
- Conforms to AWS A5.18 ER70S-6



WEM ED038122

Weldmark By Lincoln
.035 S6 - ER70S-6 MIG Wire
33# Steel Spool

WEM ED038123

Weldmark By Lincoln
.045 S6 - ER70S-6 MIG Wire
33# Steel Spool